

TS-830S ALIGNMENT INSTRUCTIONS

TRIO-KENWOOD CORPORATION



TS-830S, M

ADJUSTMENTS

TEST EQUIPMENT REQUIRED

1. VTVM or DVM

1) Input resistance: More than 1 M Ω 2) Voltage range: 1.5 to 1000V AC/DC

NOTE

A high-precision voltmeter may be used.

However, accurate readings can not be obtained for high-impedance circuits.

2. RF VTVM

1) Input impedance: 1 M Ω and less than 3 pF

2) Voltage range: 10 mV to 300V

3) Frequency range: 50 MHz or greater

3. AF VTVM

1) Frequency range: 50 Hz to 10 kHz

2) Input impedance: 1 M Ω or greater

3) Voltage range: 10 mV to 30V

4. AF GENERATOR (AG)

1) Frequency range: 200 Hz to 5 kHz

2) Output: 2 mV~ 1V, low distortion

5. AF DUMMY LOAD

1) Impedance: 8Ω

2) Dissipation: 3W or greater

6. RF DUMMY LOAD (POWER METER)

1) Impedance: 50Ω

2) Dissipation: 100W-continuous or greater

3) Frequency limits: 1.8 to 30 MHz

7. OSCILLOSCOPE

Requires high sensitivity and external synchronization capability.

8. SWEEP GENERATOR

1) Center frequency: 8 to 40 MHz

2) Sweep bandwidth: Maximum ±16 MHz

3) Output voltage: More than 0.1V

9. STANDARD SIGNAL GENERATOR (SSG)

1) Frequency range: 1.8 to 30 MHz

2) Output: $-20 \text{ dB}/0.1 \mu\text{V} \sim 120 \text{ dB}/1\text{V}$

3) Output Z= 50Ω

Generator must be frequency stable.

10. FREQUENCY COUNTER

1) Minimum input voltage: 50 mV

2) Frequency range: Greater than 50 MHz

11. NOISE GENERATOR

Must generate ignition-like noise containing harmonics beyond 30 MHz.

12. Spectrum analyzer

1) Frequency range: 100 kHz to 110 MHz

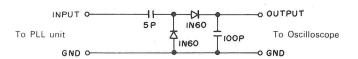
2) Bandwidth: 1 kHz to 3 MHz

NOTE

R-1000 receiver may be used.

13. Detector

For adjustment of PLL unit BPF



14. Directional coupler

15. 8P DIN connector

Refer to Fig. 11 on page 41.

16. FIX-CH Adjusting crystal element

1) 5.750 MHz (center 250 kHz)

PREPARATION

Unless otherwise specified, set the controls as follows.

Rear panel

SG SW OFF

Front panel

| MODE | TUNE | TONE | -MAX |
|----------|----------|---------|------|
| CAR | MIN | RF GAIN | MAX |
| VOX | OFF | PROC | OFF |
| METER | IP | BAND | 1.5 |
| RIT/XIT | CENTERED | DH | OFF |
| HEATER | OFF | MONI | OFF |
| FIX | OFF | RIT | OFF |
| RF ATT | OFF | NOTCH | OFF |
| XIT | OFF | VBT | MAX |
| IF SHIFT | CENTERED | AF GAIN | MIN |
| | | | |

TS-83ØS Alignment Instructions

| 5142555 | 0-1-4:1: | | asureme | T | | Adj | ustment | Cnifi | n |
|---|---|-------------------|---------|------------------------------------|------|--------------|--|--|--|
| Item | Condition | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | Remarks |
| 1. 9V AVR and 3.6V ad- justment | Set point Bion (hereits) public with the Cell, one wind to the extern Whier III Co. | DVM | AF | TP-6 Pin 5, connec- tor 9 | AF | VR4 VR3 | 9V 3.6V | 9V±0.05V 3.6V±0.05V | RF1 |
| Base current adjustment | SG SW ON MODE USB METER IP HEATER ON FIX ON DRIVE Fully clockwise BIAS VR Rotate | IP meter | | | 160 | *After | checking the above. | Set to 60 mA | |
| thre 84.1 Jainbe | STBY REC, SG SW OFF | | | | | | | Les than 80 Mg. | |
| 3. Carrier adjustment ① NOTE: When making any one of the adjustments in items 3. 4., 5., or 6., observe the listed order | IF SHIFT Centered VBT Fully clockwise MODE USB | RF VTVM | IF | TP3 | PLL | NOTE: T16 | 0.3V | 0.3V±1dB | NOTE: The slug of T16 should be turned counterclock-wise for this adjustment after the peak point is determined. |
| of adjustment. | MODE LSB STBY REC ↓ SEND | f. counter | | | | VR2 | Obtain the same frequency for both transmission and reception. | ±20Hz | TIS (\$4) X SM chack temps stream |
| | STBY REC | | | | | TC2 | 8828.50kHz | 250 11 | |
| | MODE USB | | | Jug et a | | тс3 | 8831.50kHz | 03 | |
| | MODE CW STBY SEND | | | CO. | | VR3 | 8830.70kHz | | |
| | STBY REC | and the second | | | N/ | | and the second of | | |
| 4. IF SHIFT check | MODE LSB VBT Fully clockwise Rotate the IF SHIFT and check the variation | f. counter | IF | TP3 | | | asi serrupa 3 | Set IF SHIFT to center. More than + 1.1 kHz Less than - 1.1 kHz | |
| anamteu;ba | Same as above | | | | | | | AC on the omit till | |
| lunu sami)- | STBY SEND | | | | | | 3,636 | 8831.50 kHz | USB |
| yoneapert eri nictror gi notteoflasee | Regardless of the IF SHIFT setting | | | | | | 2 (20) | 8828.50 kHz | LSB |
| | STBY REC IF SHIFT Centered VBT Fully counter-clockwise | | | | , | | C of may | Reference the above frequency Less than — 1.1 kHz | USB, LSB |
| 5. VBT adjust- ment and check | VBT Fully clockwise | RF VTVM | IF | TP1 | IF | NOTE: L16 | 1.0V | 1.0V±1dB | NOTE: The slug of L16 should be turned counterclockwise for this adjustment after the peak point is determined. |
| | THE STOUR POINTS | F.counter | | | 1 | TC2 | 8375.00kHz | nevoes in seons 08 | \$ |
| 0 885 A | VBT Fully counterclockwise | | | | | | droja goza ma sil | Reference the above frequency Less than — 2.4 kHz | |
| | STBY SEND Regardless of VBT setting | 2600000 | | | | | | Reference the above frequency Less than ±70 Hz | |

| | 0 | 1977 | Mea | asuremer | nt | | Adju | stment | Consideration | |
|--|--|---|-------------------|---------------|---|--------------------------------------|--|------------|--|---|
| Item | Cor | ndition | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | Remarks |
| 6. Carrier adjustment 2 | IF SHIFT VBT | Centered Fully | RF VTVM | IF | | IF | L19 L20 | Max. level | | |
| | MODE | clockwise USB | | 9 | P.R | | NOTE: L20 | | | NOTE: The slug of L20 should be adjusted while it is turned coun- terclockwise |
| | MODE | LSB | , | | | | | | 0.3V±1 dB | If the voltage is outside the specified limit, adjust L19 and L20 until the voltage is 0.3V for both USB and LSB. |
| | MODE | USB | F.counter | | | | | | 456.5 kHz | Reference |
| | MODE | LSB | | | | | | | 453.5 kHz | value |
| | MODE | CW | | | | | | | 455.7 kHz | |
| | STBY | SEND | | | | | | | | |
| | STBY | REC | | | | | | | | |
| VFO, RIT, FIX CH check and adjustmen | Scale: 0∼5 | 500 | | | | | | | Should rotate smoothly and have no abnormal noise. | |
| | Rear panel VFO | SG SW OFF 250 | RF VTVM | PLL | Pin 2, connec- tor (5) 1P (GND) | When the tage is deside speciation | out | 200 mV | 200mV±1 dB | |
| | MODE STBY | CW SEND | F.counter | Rear panel | EXT VFO 1P 7P (GND) | VFO | L4 When the fre- quency i outside specifi- cation. | 800 Hz UP | 800±50 Hz | CW SHIFT |
| | Set the VFC this time se control to the | dial to 50. At the CAL he index. | F.counter | Rear panel | EXT VFO | VFO | L3 | CENTERE | 5550.00 kHz ±200 Hz | Repeat the adjustment several |
| | 450. Set the dial calibrate | O dial to approx. ne CAL control ted under this g exactly to the | | | 1P 7P (GND) | | TC1 | | 5950.00 kHz ±200 Hz | times until the frequency is within specification. |
| | Tune in 555 the main tu | 50.00 kHz with ning knob. | | | | | | | The 50 kHz point on the dial scale must be aligned to the index. | |
| | set the CAL index. Turn and set the CAL contro the order of 300,400,ar | I to the index in FO, 100, 200, nd 500 to check deviation at each | | | | 0 100 200 300 400 500 | 5.5 MHz 5.6 5.7 5.8 5.9 6.0 | | Within ±2 kHz | Check the scale (Elect- rically) |
| | 250 under the tion (do not ly.), then furthe CAL correspect to the at 250 to check the tion (do not leave the tion). | L control back to the above condi- turn excessive- rther set back ntrol to 0 with he frequency heck the diffe- the reference | | | | | | | Less than 400Hz | Backlash |

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| | | ENDERGONALISMA SENSENDARIOSEE | Mea | asureme | nt | | , | Adjustn | nent | | |
|--|--|---|-----------------------------------|------------------|---------------|--|-------------------|-------------|--|--|--|
| Item | Cond | ition | Test equipment | Unit | Ter- minal | Unit | Part | s | Method | Specification | Remarks |
| | Set point 0 or scale and the to the index. control calibra 100 kHz is se check the dev dial scale at e | CAL control When the CAL ated at each t at the index, iation of the | | | | | | (| | Should come in contact with the pointer. | Check the scale (mecha- nically) |
| | RIT: Centere RIT switch: (Set the VFO r to 5750.000 | ON main control | | | | AF | VR2 | 57 | 50.000 kHz | iw POT of txen even clip lead Connect the RF 6VID Webs generator to I | |
| | Check that the ency is obtain RIT switch is and OFF. | ed when the | | - 1 | | And Annual Control of the Control of | | | | Less than 50 Hz | BPF.C |
| | RIT switch: (| N | | | | | | | | -1.5kHz or less | |
| | VFO: 250 RIT control: for clockwise (⊝ RIT control: wise (⊕ posit | position) fully clock- | | | | | | | | + 1.5kHz or more Reference to the center (ϕ) posi- tion of the RIT control. | ANOS XIM OW |
| | RIT OFF | | | | | | | | | 2007840, a CL 19883040 | 19950740.018 |
| ۰ | Install the 57 crystal into th the PLL unit. | 50 kHz quartz e socket on | | | | PLL | TC4 | | entered 2.4 Variable | Normal oscilla- tion must be obtained. Variable range: | ams to his |
| | FIX ON | | RF VTVM | | | - | | Ce | ntered | ±250 Hz | 103 date |
| | Remove the o | uartz crystal | | | | | | | | 0.2V±2 dB | Lus espelad |
| | from its sock | | | | | | | | | 081 109N ************************************ | Intendess |
| 8. Counter refe- rence oscillator adjustment | | | F.counter | PLL | TP2 | PLL | TC1 | 10 | 000.000 kHz | Connect the \$550 cm 1,45 MHz, 10cB) to | Moga |
| 9. VCO adjust- ment and check | Check the free the following adjust coils un given in brack obtained. | F.counter DVM | RF(PLL PLL | TP3(D4 TP1 | 0) | | Adjus | sting point | | | |
| | VFO BAND | 0 | 2 | 250 | | 500 | | Unit | Part | | |
| | 1.5 | 10.33 MHz | 10.58 N | ЛНz (4.0\ | v) | 10.83 MF | -lz | PLL | T2 | | |
| | 3.5 | 12.33 | 1: | 2.58 | | 12.83 | | | | | |
| | 7 | 15.83 | 16.0 | 8 (4.75) | | 16.33 | | | T1 | | |
| | 10 | 18.83 | 1: | 9.08 | | 19.33 | | | | | |
| | 14 | 22.83 | 23.0 | 8 (4.5) | | 23.33 | | | Т3 | | |
| | 18 | 26.83 | | 8 (5.0) | | 27.33 | | | T4 | | |
| | 21 24.5 | 29.83 33.33 | | 8 (3.5) 3.58 | | 30.33 33.83 | | | Т6 | | |
| | 28 | 36.83 | 3 | 7.08 | | 37.33 | | | Т5 | | |
| | 28.5 | 37.33 | 3 | 7.58 | 3 | 37.83 (4.7 | 75) | | 100 | | |
| | 29 | 37.83 | | 8.08 | | 38.33 | | | | | |
| | 29.5 | 38.33 | 3 | 8.58 | | 38.83 | | | | | |
| | Check the lev | | RF VTVM | RF | ТР3 | | | | | 1V +3 dB | |
| | Both edges of frequency in e | | | | | | | | | Display should indicate. | |
| 10. BPF-A | Disconnect connectors ① and ⑤ on the PLL unit. Connect the cathode of D24 (1S1555) to the jumper wire next to R44 with a clip lead. Connect the sweep generator RF output to the | | Sweep generator, Oscillosco | PLL | Q35 © | PLL | T13 T14 T15 | res | ljust until the sponse shown the right is tained. | 14.58 | 3 |

| | | Mea | asuremei | nt | | Adj | ustment | Constitution | |
|--|--|---|---------------|---------------|------|---|--|---------------------|--------------|
| Item | Condition | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | Remarks |
| 11. BPF-B adjustment | Disconnect connectors 1 and 5 on the PLL unit. Connect the cathode of D27 (1S1555) to the jumper wire next to R44 with a clip lead. Connect the cathode of D50 (1S1587) to the jumper wire next to TC1 with a clip lead. Connect the RF output of the sweep generator to R111 (1000) via a 15PF capacitor. | Sweep generator Oscillo- scope | PLL | Q35 © | PLL | T7 T8 T9 T17 | Adjust T7 ~T9 until the response shown at the right is obtained. Then adjust T17 for maximum amplitude. | 24.58 24.03 25.03 | |
| 12. BPF-C adjustment | Disconnect connectors (1 and 5 on the PLL unit. Connect the cathode of D26 (1S1555) to the jumper wirnext to R44 with a clip lead. Connect the cathode of D50 (1S1587) to the jumper wirnext to TC1 with a clip lead. |) | | | | T10 T11 T12 T18 | Adjust T10 through T12 until the band response shown at right is obtained. Then adjust T18 for maximum amplitude. | 34.58 35.03 | |
| 13. VFO, MIX spurious adjustment NOTE: This adjustment should be done after completing the adjustment (or check) of BPF-A. | Disconnect connector (1 on the PLL unit. Connect the cathode of D24 (1S1555) to the jumper wirnext to R44 with a clip lead. VFO 250 MODE CW | e(Monitor) | | | | VR1 | Minimum (14.99 MHz) | Less than -55 dB | |
| 13 . Balance ad- | BAND: 7 | Oscillo- | Rear panel | EXT. SP | RF | VR1 | Beat output | safteup arb evernas | TS-830M only |
| justment TS-830M only | VFO: 150 MODE: AM Connect the SSG output (7.15 MHz, 10dB) to the ANT terminal. | scope, AF VTVM | | | IF | VR9 | for minimum | XR realpos at mos | |
| 14. Carrier bal- ance adjust- ment | IF SHIFT Centered RF GAIN Fully counter- clockwise | RF VTVM | Rear panel | IF OUT 2 | IF | TC1 | Minimum | | |
| 15. IF AMP adjustment | BAND: 1.5 VFO: 400 DRIVE: 12:00 RF GAIN: fully clockwise IF SHIFT: centered RF ATT: OFF MODE: USB AGC: OFF NOTCH SW: OFF NB SW: OFF | AF VTVM Oscillo- scope | Rear | EXT. SP | RF | ANT coil 1.8 RF coil 1.8 T2 | Max. audio output | | |
| | VBT: fully clockwise TONE: fully clockwise SG SW: OFF Connect the SSG output (1.9 MHz, 40 dB) to the antenna terminal. While adjusting, gradually decrease the SSG output level down to -6 dB. | - | | | IF | L2 L3 L4 L5 L6 L7 L9 L11 | 27 28 81 81 82 83 83 83 83 83 83 83 83 83 83 83 83 83 | | |
| 16. Coil pack adjustment | Connect the SSG (40 dB) to the ANT terminal. DRIVE 12:00 While adjusting, gradually decrease the SSG output level down to —6 dB. Adjust at the following points: | AF VTVM Oscillo- scope | Rear panel | EXT. SP | RF | ANT coil RF coil | Max. audio output | | |
| | No. BAND VFO f | 1 | | L | | | | | e e |
| | 1 1.5 400 1.9 MHz | | | | | 1.8 | .8 | | |
| | 2 3.5 250 3.75 | - | | | | 3.5 | | | |
| | 3 7 150 7.15 4 10 125 10.125 | | | | 10 | 7 | | | |
| | 10 125 10.125 | | | + | | | _ | | 200 |

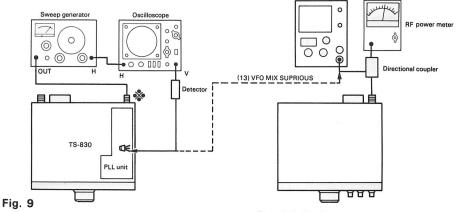
| Itom | | | Ca | 54 | itior | , | | asure me T | T | | Adj | ustment | Specification | Remarks |
|--|---|---------------------|------------------------------|---|-------------|---|-------------------------------|---|---------------------|---|--------------------------------|---|--------------------------|---|
| Item | | | <u></u> | na | illor | | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | nemarks |
| | 6 | 1 | 8 | 12 | 25 | 18.125 | Dac-Ilo le Jigo erti n | | 0.11 | | 18 | III Veat Reguniany | | |
| | 7 | 2 | 1 | 22 | 25 | 21.225 | erio di la comi | | | | 21 | | | |
| | 8 | 2 | 4.5 | 4 | 50 | 24.950 | | | | | 24 | | | |
| | 9 | 2 | 8.5 | 30 | 00 | 28.800 | | | | | 28 | memi | | |
| 17. ALC "0" adjustment | MET STB | | | AL(| | | sinticha | ian l | 3.7 | IF | VR6 | ALC meter starting point | | SV. |
| 18. Generator, Drive coil adjustment | CAL ON CAR VR Centered HEATER ON MODE CW METER ALC SG SW OFF RF ATT ON Receive the marker freque in the following bands and obtain the peak level by adjusting the DRIVE contri Set the STBY switch to SE and adjust each coil. | | | | | ntered // C F ker freque pands and evel by IVE contr tch to SEI | l ol. | | | RF | DRIVE coil | Note: | Before adjustm | |
| | BAND VFO | | | | VFO | | | | | | IKANSMIII | TING ON WARC B | ANDS | |
| 121 | | 1.5 | | | | 400 |] | | | | 1.8 | | 330S will receive but no | |
| | 3.5 250 7 150 | | | | | | | 3.5 | minor wiring change | | ty is desired, a | | | |
| | | | | 1 | | | | 7 | | Break the line between nnector #6, Pin #1 (TOF | | | | |
| | (| 10 |) | T | (| 125) | 1 | | | | 10 | AF unit X49-114 | 0-00, connector #6, Pin | |
| | | 14 | | | | 175 | | | | | 14 | minal). 2. Or, for individual E | Bands: On the RF unit X | 44-1360-00. |
| | | (18 |) | T | (| (125) | 1 | | † | | 18 | Band | Remove (or Cut) | Part |
| | | 21 | | + | | 225 | 1 | | 9 | | 21 | 10 MHz | D4 | |
| | (2 | 24. | 5) | \dagger | (| (450) | 1 | | | | 24.5 | 18 MHz | D5 | |
| | 2 | 28. | 5 | + | | 300 | 1 | | | | 28 | 24.5 MHz | D6 | |
| - | until max | ist I the imi | the (e AL um. | CA _C | Rcc | 75 ontrol er reads | | 2000 | | RF IF | T4 L24 L25 L28 L29 | Max. ALC meter reading | | |
| | STB | | RE | | | | <u> </u> | | | galles s | | | | |
| 18' AM adjust- ment and S/N check | VFC |): | 17 | 75 | | | AF VTVM, Oscillo- scope | Rear Panel | SP | AM | T ₁ | Max. audio output | | TS-830 M onl |
| TS-830 M only | MODE: AM Connect the SSG output (14.175MHz, 40dB, MOD: 1kHz. 30%) to the ANT terminal. | | | Aneryzar Hannen Aneryzar Hannen 17 aneryzar | | | | | | | | | | |
| | SSC | | | | | | AP (OAU) au oris mades | 6A | 97 | | | Adjust the DRIVE Control for max. AF Output. Set to 0.63V/ with AF GAIN Contro | | |
| | SSC | 3 N | IOD | : 0 | FF | | gribecaru banisto | arib Ara | | | 7/01 | Mark Gaile Contro | Less than 0.2V/8Ω | (B) |
| 19. MIX balance adjustment | RF A BAN VFO | ND | | | | | Oscillo- scope | Rear panel | IF OUT 1 | RF | VR1 | Minimum | | Except TS-830M |
| 20. IF trap adjustment | | 3 N | Be Co 1Hz, | nn 80 | ect 0 dB | | Oscillo- scope AF VTVM | Rear panel | EXT. SP | RF | L22 L3 L4 | Minimum Adjust in the order of L22 ~ L4. | | Preset the slugs of L3 and L4 fully clockwise. |
| 21. S meter adjustment | AGC | ; | C | DFF | 1 | | | 1 | | IF | VR2 | Set to the deflec- tion starting point | 5 | |
| | VFO 175 AGC FAST S | | Oscillo- scope AF VTVM | Rear panel | EXT. SP | | | Adjust the DRIVE control for maximum AF output. | | | | | | |
| | Connect the SSG (14.174 M 8dB) to the ANT terminal | | | MHz, | | | | | | | Terrogrammer and the | | | |

| | | Mea | asuremen | t | | Adju | istment | 6 | |
|---|--|----------------------------|----------------|------------------|-------|----------|--|---|--|
| Item | Condition | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | Remarks |
| | | | | | IF | L9 | Turn the coil slug counterclockwise until S-1 is obtained. | | 1 |
| | SSG output: 40 dB * Repeat S-1, 9 adjustment several times. | | | | | VR3 | Set to S-9 | | |
| adjustment | NB LEVEL: fully counter- clockwise BAND 14, VFO: 175 Connect the SSG output (14.175 MHz, 60 dB) to the ANT terminal. | DVM | AF | TP4 | AF | T1 T2 | Minimum | | toerstaubs Teenstor To sen'G Teenstore |
| | SSG output: 20 dB Adjust as described above. | | | | | | | | |
| | AGC FAST Disconnect the SSG output from the ANT terminal, and connect the noise generator output in it's place. Set the noise generator output level to S5 \sim 7. | | Rear | EXT. SP | | | C1932 or | and (coursel all mane) / mane and mission (vinital and grave) (coursel all mission and mane) (coursel all mission and mission | |
| | NB ON | | | | | 2 | | The NB must provide adequate effect. | |
| | | | | | | | is not he adjustment | C() | |
| | Reduce the noise generator output level to below the threshold of sensitivity. Turn the NB LEVEL control fully clockwise. | | | | | | | Noise must be blanked. | |
| | NB OFF | | | | | | | | |
| 23. VBT adjustment with VBT-1 | MODE CW.N IF SHIFT Centered VBT Fully clockwise Disconnect connector ① the IF unit. Connect the VBT-1 output to IF OUT 1, and connect the oscilloscope to IF OUT Connect a 0.047μF capaci across D14 and D15 on t IF unit. Set the filter switching terminal connect to CW3. Adjust the contr on the VBT-1 until the waf form shown at right is observed on the oscillosco | r 2. Citor he tion ol ave- | ope | 1F OUT 1. 2 0.00 | 47 µF | DI | | OK NG | This adjust- ment requires the use of the VBT-1. If the VBT-1 is un- available, this adjustment will be difficult |
| | Set the MODE switch to CW.W. | | 60 | | IF | TC2 | Adjust until the waveform shown in the preceding item is obtained. | | |
| | Remove 0.047 μF capacit Reconnect connector (1) | or. | | | | | | | Committee VIIIA II |
| 23'. VBT adjustment with SSG, AG and | BAND: 1.5 MODE: CW.N IF SHIFT: Centered VBT: Fully | SSG, AG, Oscillosco | Rear panel ppe | IF OUT 2 | IF. | TC2 | Adjust TC2 until part A becomes null. | Oscilloscope | gay 31 0 |
| Oscilloscope | clockwise Disconnect connector ① o the IF unit. Connect a 0.047 µF capacitor across D14 and D15 on the IF unif Filter SW terminal: CW3 Receive SSG signal (1.9 M 60 dB), and set the main tu to obtain waveform shown at right. MODE: CW.W | t. Hz. | | * | OK OK | | EXT MOD OUT AG TE 1.2 kHz | IF OUT 2 | mentanta |
| | Filter SW terminal: CW1 | | | | AM | | | | |

| | | Me | asureme | nt | | Adj | justment | | Remarks |
|--|--|---|---------------|---------------|------|---------------------------------------|---|--|---|
| Item | Condition | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | |
| 24. NOTCH adjustment | NOTCH OFF BAND 1.5 VFO 400 AGC FAST NOTCH Centered Turn VR1 on the IF unit fully counterclockwise. Couple the SSG output (1.9 MHz, 40 dB) to the AN' terminal. | Oscillo- scope AF VTVM F.counter | Rear panel | EXT. SP | | | Set beat frequency to 1500 Hz and audio level 0.63V/8Ω. | 100 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | MOTE LET ahoust to an junted system as a sound counterclook wist -upont SSE -ss your be excellent |
| | NOTCH ON | | | | IF | L10 VR1 | Min. audio level | *Repeat a few times | |
| | Rotate NOTCH. | | | | | | | The dip point should be somewhere between 1:00, and audio level or less. | 11:00 to |
| | NOTCH OFF | to a level at | 162 | | | | | BHCORE E | |
| Neutralization trimmer adjustment | BAND 28, +0.5 SHIFT ON VFO 300 MODE SW CW SG SW ON STBY SEND Tune the DRIVE, PLATE and LOAD | Power meter Sync'ed scope | Rear panel | ANT | | | 9-00 | 54 W795 8 2J 30018 5400k 75 0A 1000S 286 | |
| | SG SW OFF | | all in | | | | | The output must be 0. | |
| | Set the ALC to maximum with the DRIVE control. Increase oscilloscope sensitivity. | | | | | Neutra- lization trimmer TC1 | Minimum | Service and servic | All artis Right |
| | Reduce oscilloscope sensitivity (5V/div.). SG SW ON | eliga most | Lbang | | -yo1 | | | The normal power must be obtained. The signal waveform must be normal. | 31A Toemizubs |
| 26. Side tone, semi-break- in function adjustment | Connect a power meter to the ANT terminal. Plug key into the rear Key jack to transmit in any band. | Oscillo- scope AF VTVM | Rear | EXT. SP | AF | VR1 | 0.63V/8Ω | Connect on AS connect on Assertation of the Asserta | |
| | Operate the key | | | | | | | The power must be intermittant. | |
| | STBY REC VOX ON Operated the key. | ter and mag | | | | | | Semi-break-in operation should be available. | |
| 27. Transmission spurious adjustment | Ground pin 4 of connector ® on the AF unit. Set the BAND switch to 18, and VFO to 125. Connect a power meter to the ANT terminal. Set the STBY switch to SEND and tune up. | Spectrum analyzer (receive 17.66MHz with a monitor receiver.) | Rear | ANT | RF | VR2 | Minimum (Monitor level) | Less than -40 dB | |
| | STBY REC | | | | | | | | |
| 28. RF meter adjustment | BAND 14 VFO 175 METER RF Connect a power meter to the ANT terminal. Tune up. | | | | Rear | RF VOLT | Set the IP meter reading to 250. | DA ort toefried trus fivin B self (3.1) fiving self (3.6) fiving self (3.6) GUTS (3.6) GUTS (3.6) GUTS (3.6) GUTS (3.6) | |
| | STBY REC | | | | | | | | |
| 29. Carrier suppression adjustment | BAND 14 VFO 175 MODE CW Connect power meter to AN STBY SEND Tune up. MODE USB | Sync'ro scope T. | Rear | ANT | IF | VR4 TC3 | Adjust alternately until the minimum point is obtained. | Adjust transported to the control of | |
| | MODE LSB ↓ USB | | | | | | Adjust until no level difference exists between LSB and USB. | | |

| | | Mea | suremer | nt | | Adju | ıstment | | _ |
|---------------------------------------|---|------------------------------------|---------------|---------------|-------|-------------------|--|--|-----------------|
| Item | Condition | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | Remarks |
| | MODE CW Sync'ed scope level calibration | | | | | | en silidad en silidad silidad en silidad | | |
| | MODE USB, LSB | | | | | | 1970.03.9 1970.0 | Less than - 50 dB | Compare with CW |
| 20 000 (| STBY REC | | | | | | | | |
| 30. SSB frequency response adjustment | BAND 14 VFO 175 MODE USB Connect the AG (1500Hz, 7mV) to the MIC input connector. STBY SEND Tune up. Set to 50W with MIC GAIN control. | Power meter Sync'ed scope | Rear panel | ANT | | | IVA ac | | |
| | AG 300Hz | | | | PLL | тсз | Adjust until the same level is obtained for both 300 Hz and 2700Hz (equal audio | | |
| | MODE LSB same as above | | | | | TC2 | 27 OOTIZ (oqual dudio | , 6.1.6.1., 1 | |
| | AG 400Hz AG 2600 Hz | | | | 2 | | ar | More than 1/2 with respect to the 1500Hz signal level observed on the scope. | |
| | After completing the above adjustment, readjust the carrier suppression (see item 29.) | | PA Lun | | IF | VR4 TC3 | Minimum | Less than — 50dB | |
| 31. ALC adjustment | BAND 14, VFO 175 MIC GAIN MIN METER ALC Connect power meter to the ANT terminal. STBY SEND | | | | (When | misaligned VR6 | Set to the deflection start point. | The ALC meter must be aligned to its exact zero point. | |
| | Connect an AG output (1.5 kHz, 5 mV) to the MIC jack. Set the MIC GAIN control to maximum. Tune up. Reduce the power by 5 watts with the MIC GAIN control. | | | | | | WITC OSCIDE DE SECONE DE S | No ALC deflection | |
| | Increase the AG output to 10 mV. | | | | IF | VR7 | Obtain the maximum ALC on-scale reading. | | |
| | Repeat the above three adjustment steps several times. | | | | | | a constant of of | | |
| 32. Speech processor adjustment | SG SW OFF MODE USB METER COMP MIC GAIN MIN PROC ON Connect the AG output (1.5 kHz, 5 mV) to the MIC jack. Set the STBY switch to SEND. Adjust the COMP LEVEL control until the meter reading is obtained. | | | | IF | L26 | Max. meter reading | | |
| | Set VR5 on the IF unit fully clockwise. Adjust the COMP LEVEL control until the meter indicates S-1. Set the AG output to 50 mV. | | | | | VR5 | Meter indicator 20 dB | , | v |
| | METER ALC Adjust the MIC GAIN control until the maxi- mum meter reading is obtained. | v | | | | L27 | Max. meter reading | | |

| | | Mea | suremer | it | | Adj | ustment | | |
|--------------------------------------|--|-------------------|---------------|---------------|------|-------|---|---|--|
| ltem | Condition | Test equipment | Unit | Ter- minal | Unit | Parts | Method | Specification | Remarks |
| | Set the PROC to OFF and the COMP LEVEL control to maximum. Set the AG output to 10 mV. Adjust the MIC GAIN control until the meter indicates the maximum on-scale ALC reading. Set the PROC to ON. | | · | | | L27 | Adjust until the same meter reading is obtained (MAX ALC on-scale). | MIC input providing the same ALC meter reading: | NOTE: L27 should be ad- justed while it is turned counterclock- wise. |
| 33. Monitor level adjust- ment | BAND 14 VFO 175 AGC FAST CAL ON Set the marker level to 0.63V with the AF GAIN control. | Oscillo- scope | Rear panel | EXT. SP | | | | | |
| | Connect a power meter to the ANT terminal. SG SW ON STBY SEND Tune up MODE USB Connect the AG (1 kHz, 10 mV) to the MIC jack. METER ALC Deflect ALC meter by MIC GAIN control. MONI ON | | | | IF | VR8 | Monitor output 0.63V/8Ω. | | |
| | Disconnect AG. AF GAIN MAX. | | | | | | | Less than 8mV/8Ω | Monitor hum |
| | MONI OFF, STBY REC | | | | | | | | |



(10) BPF-A, (11) BPF-B, (12) BPF-C (13) VFO MIX SPURIOUS

Fig. 10 (27) TX SPURIOUS

Spectrum analyzer

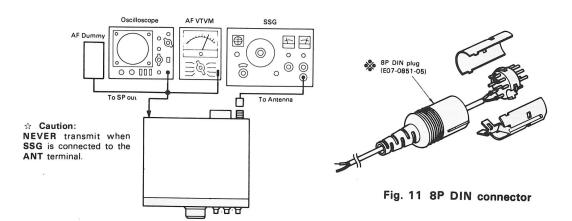
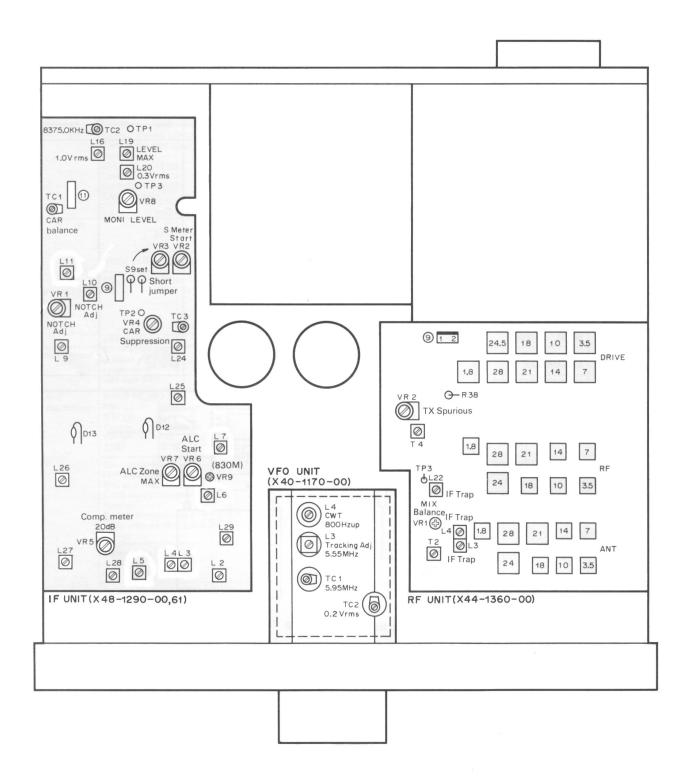


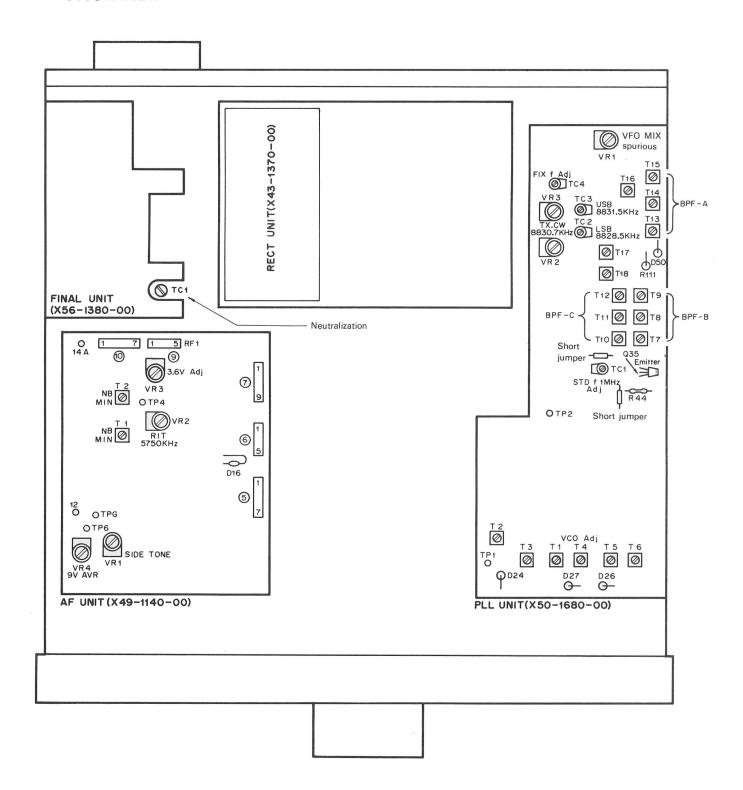
Fig. 12 (15) IF AMP, (16) COIL PACK, (20) IF TRAP,

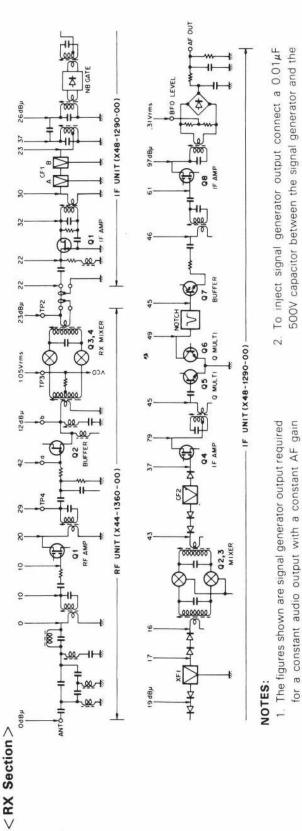
LOCATION OF ADJUSTMENTS

▼ TOP VIEW



▼ BOTTOM VIEW





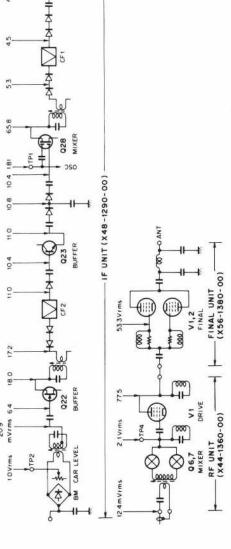
500V capacitor between the signal generator and the check point.

To check the level at point a, the secondary ANT coil is grounded

control for 0.63/80 (50 mW) audio output 0 dB signal

generator input at 14.2 MHz.

control setting and AGC SW OFF.



NOTES:

1. Levels are measured at 14.2 MHz in the CW MODE and SG SW OFF. Carrier level is adjusted until the meter in-All voltage measurements are read from an RF VTVM. dicates the maximum on-scale ALC reading.

3. A probe with a capacitance of less than 3PF should be used, and the ground should be made near the point of measurement

| Model TS-830S | |
|------------------|---|
| Serial No. | |
| Date of Purchase | A product of TRIO-KENWOOD CORPORATION 6-17, 3-chome, Aobadai, Meguro-ku, Tokyo 153, Japan |
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